Quality Components

3DL and 5-Piece doors, drawers and accessories







Superior Solutions, **Expectations Exceeded**

Our mission is commitment to our customers by manufacturing quality cabinet components at an industry leading pace.

We strive to establish relationships with our customers through value added services that result in professional partnerships.

We empower a team of dedicated workers through communication and training to uphold the company's image and standards.



JB Cutting's classic line of 3DL (thermofoil) components for the woodworking industry. Doors, drawer fronts, moldings and accessories are machined out of a 5' x 8' sheet of 100% recycled, CARB II compliant medium-density fiberboard (MDF). Water-based glue is applied and one of our many 3DL colors are membrane-pressed onto the component parts.



3DL colors for horizontal or vertical applications requiring increased durability.

3DL component parts can be made with unique shapes and soft, seamless edges that won't trap liquids or bacteria. Some of the best attributes of these colors: easy to clean and maintain, durable and cost-effective. Not to mention, their one-on-one matches with a wide variety of melamine panels (TFL). Achieve the high-end look of natural wood, marble or granite without the high-end cost.



JB Cutting's line of 5 Piece profile-wrapped doors and drawer fronts.

Imitation is the sincerest form of flattery. This line emulates the look of real wood, featuring multi-directional grain and matching backs. Best of all, this line perfectly matches many melamine (TFL) colors already in use by the industry. 9' sticks of profile-wrapped, recycled core, CARB II compliant MDF moldings are cut into stiles and rails. The stiles and rails are glued and clamped around a center of 1/4" thick, two-sided MDF.



JB Cutting's line of exact match melamine (TFL) doors and drawer fronts.

The Artisan Series comes in several styles: 45 degree and 90 degree shaker profiles, 3 Piece and slab fronts. Stiles and rails are doweled, glued, clamped and edge-banded around a 1/4" thick piece of matching melamine (TFL). 3 Piece and slab doors are cut out of melamine (TFL) and edge-banded



What sets us apart

Over seventy different colors. Twenty different profiles. Matching backs. Those are the kinds of options, combined with an industry-leading, four-day turnaround time and competitive pricing, that make JB Cutting a valuable partner for thermofoil doors, drawer fronts, furniture and display components.

Built better.

Established in the early 70's as a finished cabinet company specializing in kitchen cabinetry, we bring a unique skill set to the business of component manufacturing. Our strong cabinet-making background allows us to knowledgeably assist you throughout the ordering and engineering process. Not only that, our years of experience partnered with the latest developments in technology, materials and processes deliver a wealth of innovative, 3-D laminated products. As well as the creativity, flexibility, reliability and superior service that go along with them

Delivered sooner.

With a four-day lead-time, excellent partners from the 3-D laminate and glue companies and an experienced and stable workforce, delivery isn't an issue for us. We know what we need to do to get the job done right and on time. In fact, we pride ourselves on delivering the highest quality thermofoil components at an industryleading pace.

Designed to sell.

Models, designs, profiles, colors, finishes... glazing, mullions, multiple panels... lazy susans, crown molding, valances, flutes, wine racks...we make it easy for you and your customers to get exactly what's wanted.

Five-year guarantee.

JB Cutting, Inc. will guarantee its thermoformed components for a period of five years from the date of purchase. This guarantee is limited to raw materials or manufacturing defects only. Normal wear, improper installations, misuse, negligence or exposures to extreme heat are excluded from this warranty. If a failure in raw materials or manufacturing is determined, JB Cutting, Inc. will repair or replace this product only. We will not be responsible for any cost incurred indirectly for labor, transportation or inconvenience.







How to order the Benchmark Collection

JB Cutting strives to make ordering as easy as possible. If you have questions at any time, please contact our customer service representatives. They'll be happy to assist and are certain to make your ordering experience seamless. After all, at JB Cutting you're more than a customer, you're a partner!

- Orders can be faxed, e-mailed or placed via our website 24 hours a day. We do not take orders over the phone. We ALWAYS confirm your order via e-mail or fax. Please check your order carefully.
- If the ship date is blank, we will assign one based on the best lead time possible.
- We record all sizes width by height. Door grain runs in the height and drawer grain runs in the width. Orders can be submitted in millimeters; our software will convert to inches. Please don't mix inches and millimeters.

Metric conversion: 1 inch = 25.4 mr

- Back color must be specified on the order form. Nonstock colors are more expensive than stock colors. See pricing for stock matching backs.
- Drilling your doors for hinges is an option. See inserts for more details.
- When ordering drawer fronts; please specify slab (no inside profile) or routered (with inside profile).

Standard drawer front grain is horizontal. Please specify vertical grain if needed.

- Routered drawer fronts have reduced rails on the top and the bottom. Standard drilling for drawers features 3 handle holes (centered) and 25mm cam holes on a 32mm system according to inside profile.
- Mullion doors are routered for either adhesive-type or gasket-type installation, so please note on the order form which routering you would like. All visible MDF core on mullions is painted black, almond or white at an additional cost.
- Double panel doors are made with equal panels at no additional charge. Variable and triple panels can be produced at an additional cost. Please provide detailed drawings when ordering.
- All thermofoil parts are priced at a minimum of 1.5 square feet
- Rush orders are available at an additional charge.

When ordering doors we need these three elements:

- 1 "B" CODE | Denotes Style For example, square (B200), arch (B300), etc.
- 2 "N" CODE | Denotes Inside Profile
- 3 "S" CODE | Denotes Outside Profile





Order by fax, e-mail or web. Fax: 586.468.4861 | E-mail: doororders@jbcutting.com | Website: www.jbcutting.com

Outside Profiles

SO1 OGEE EDGE

SO2 LARGE BEVEL

SO3 SMALL BEVEL

SO4 1/8" ROUNDOVER

SO5 1/4" ROUNDOVER

SO6 1/2" ROUNDOVER

SO7 3 STEP BEVEL

SO8 90 DEGREE EDGE

SO9 DISCONTINUED

S11 BLEND

\$14 OGEE BLEND

Benchmark Collection

Contemporary

N000





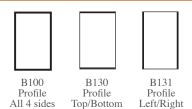
N205

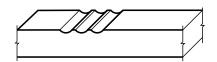




B100 | N000 | S06 Pictured in Hardrock Maple

Styles available

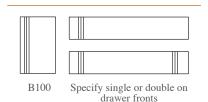




B110 | N205 | S06

Pictured in Desert Glow

Styles available



Minimum door sizes

B100	1"	21	-
B130	1"	X	1"
B131	1"		

Minimum door sizes

B110	5"	x 3"
The margin from the edge to the fl	ute is	1 - 7/8".
Drawer grain is horizontal unless spec		

2 | jbcutting.com | 3 |

N200

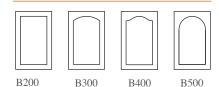
Note: this profile features round corners





B200 | N200 | S01 Pictured in Hardrock Maple

Styles available



Minimum door sizes

B200	8 - 1/16"	x	8 - 1/16"
B300	8 - 13/16"	. X	8 - 1/16"
B400	9 - 13/16"	X	8 - 1/16"
B500	8 - 13/16"	X	8 - 1/16"

Above minimum door sizes leave a 3/4" center rail and 2-1/4" equal margins.

Minimum routered drawer size

8 - 1/16" x 5 - 1/2"

Above minimum drawer size leaves a 1/2" center rail. Drawers feature reduced horizontal rails. Grain is



Note: this profile features round corners





B200 | N201 | S01 Pictured in Desert Glow

Styles available

B200	B300	B400	B500

Minimum door sizes

B200	8 - 1/8" x 8 - 1/8"
B300	8 - 7/8" x 8 - 1/8"
B400	9 - 7/8" x 8 - 1/8"
B500	8 - 7/8" x 8 - 1/8"

Above minimum door sizes leave a 3/4" center rail and 2-1/4" equal margins.

Minimum routered drawer size

8 - 1/8" x 5 - 7/8"

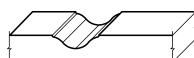
Above minimum drawer size leaves a 1/2" center rail. Drawers feature reduced horizontal rails.

Grain is horizontal unless specified.

N202

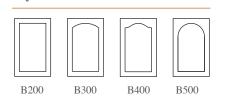
Note: this profile features round corners





B200 | N202 | S01 Pictured in Wilson Cherry

Styles available



Minimum door sizes

B200	7-7/8" x 7-7/8"
B300	8 - 5/8" x 7 - 7/8"
B400	9 - 5/8" x 7 - 7/8"
B500	8 - 5/8" x 7 - 7/8"

Above minimum door sizes leave a 3/4" center rail and 2-1/4" equal margins.

Minimum routered drawer size

7-7/8" x 5-5/8"

Above minimum drawer size leaves a 1/2" center rail. Drawers feature reduced horizontal rails. Grain is

N300

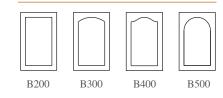
Note: this profile features square corners





B200 | N300 | S01 Pictured in Sable Glow

Styles available



Minimum door sizes

B200	8 - 1/8" x 8 - 1/8"
B300	8 - 7/8" x 8 - 1/8"
B400	9 - 7/8" x 8 - 1/8"
B500	8 - 7/8" x 8 - 1/8"

Above minimum door sizes leave a 3/4" center rail and 2-1/4" equal margins.

Minimum routered drawer size

8 - 1/8" x 5 - 7/8"

Above minimum drawer size leaves a 1/2" center rail. Drawers feature reduced horizontal rails. Grain is horizontal unless specified.

N301

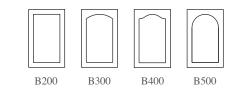
Note: this profile features square corners





B200 | N301 | S01 Pictured in Hardrock Maple

Styles available



Minimum door sizes

B200	8 - 1/8"	X	8 - 1/8"
B300	8 - 7/8"	X	8 - 1/8"
B400	9-7/8"	X	8 - 1/8"
B500	8 - 7/8"	X	8 - 1/8"

Above minimum door sizes leave a 3/4" center rail and 2-1/4" equal margins.

Minimum routered drawer size

8 - 1/8" x 5 - 7/8"

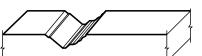
Above minimum drawer size leaves a 1/2" center rail.

Drawers feature reduced horizontal rails. Grain is

N400

Note: this profile features square corners

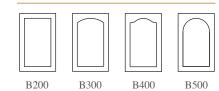




B200 | N400 | S01

Pictured in Desert Glow

Styles available



Minimum door sizes

B200	7" x 7
B300	7 - 3/4" x 7
B400	8 - 3/4" x 7
B500	7-3/4" x 7

Above minimum door sizes leave a 3/4" center rail and 2" equal margins.

Minimum routered drawer size

7" x 4 - 3/4"

Above minimum drawer size leaves a 1/2" center rail. Drawers feature reduced horizontal rails. Grain is

N401

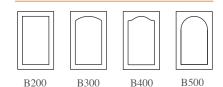
Note: this profile features square corners





B200 | N401 | S01 Pictured in Wilson Cherry

Styles available



Minimum door sizes

B200	7 - 1/2" x 7 - 1/2"
B300	8 - 1/4" x 7 - 1/2"
B400	9 - 1/4" x 7 - 1/2"
B500	8 - 1/4" x 7 - 1/2"

Above minimum door sizes leave a 3/4" center rail and 2-1/4" equal margins.

Minimum routered drawer size

7 - 1/2" x 4 - 3/4"

Above minimum drawer size leaves a 1/2" center rail. Drawers feature reduced horizontal rails. Grain is horizontal unless specified.

N402

Note: this profile features square corners





B200 | N402 | S01 Pictured in Rustic Cherry

Styles available

B200	B300	B400	B500

Minimum door sizes

B200	8 - 1/8"	X	8 - 1/8*
B300	8 - 7/8"	X	8 - 1/8"
B400	9-7/8"	X	8 - 1/8*
B500	8 - 7/8"	X	8 - 1/8"

Above minimum door sizes leave a 3/4" center rail and 2-1/4" equal margins.

Minimum routered drawer size

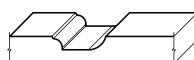
8 - 1/8" x 5 - 7/8"

Above minimum drawer size leaves a 1/2" center rail. Drawers feature reduced horizontal rails. Grain is

N500

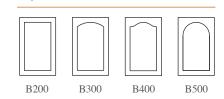
Note: this profile features slightly rounded corners





B200 | N500 | S01 Pictured in Cherry Blossom

Styles available



Minimum door sizes

B200	8 - 1/4" x 8 - 1/4"
B300	9" x 8 - 1/4"
B400	10" x 8 - 1/4"
B500	9" x 8 - 1/4"

Minimum routered drawer size

Above minimum door sizes leave a 3/4" center rail

8 - 1/4" x 6"

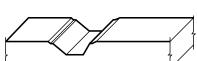
and 2-1/4" equal margins.

Above minimum drawer size leaves a 1/2" center rail. Drawers feature reduced horizontal rails. Grain is horizontal unless specified

N501

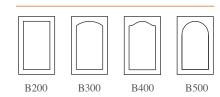
Note: this profile features square corners





B200 | N501 | S01 Pictured in Tawny Port

Styles available



Minimum door sizes

B200	8 - 1/2" x 8 - 1/2"
B300	9 - 1/4" x 8 - 1/2"
B400	10 - 1/4" x 8 - 1/2"
B500	9 - 1/4" x 8 - 1/2"

Above minimum door sizes leave a 3/4" center rail and 2-1/4" equal margins.

Minimum routered drawer size

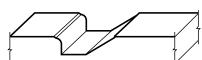
8-1/2" x 6-3/8"

Above minimum drawer size leaves a 1/2" center rail. Drawers feature reduced horizontal rails. Grain is horizontal unless specified.

N504

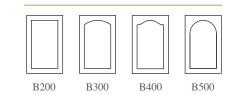
Note: this profile features slightly rounded corners





B200 | N504 | S01 Pictured in Bliss

Styles available



Minimum door sizes

B200	8 - 3/4" x 8 - 3/4"
B300	9-1/2" x 8-3/4"
B400	10-1/2" x 8-3/4"
B500	9-1/2" x 8-3/4"

Above minimum door sizes leave a 3/4" center rail and 2-1/4" equal margins.

Minimum routered drawer size

8-3/4" x 6-3/8"

Above minimum drawer size leaves a 1/2" center rail.

Drawers feature reduced horizontal rails. Grain is

N507

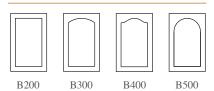
Note: profile features square corners





B200 | N507 | S01 Pictured in Sable Glow

Styles available



Minimum door sizes

B200	8 - 1/4" x 8 - 1/4"
B300	9" x 8 - 1/4"
B400	10" x 8 - 1/4"
B500	9" x 8 - 1/4"

Above minimum door sizes leave a 3/4" center rail and 2-1/4" equal margins.

Minimum routered drawer size

8 - 1/4" x 6"

Above minimum drawer size leaves a 1/2" center rail. Drawers feature reduced horizontal rails. Grain is

N701





B200 | N701 | S01 Pictured in Diva

Styles available



B200

Minimum door sizes

B200 8-1/4" x 8-1/4"

Above minimum door size leaves a 3/4" center rail and 2-1/4" equal margins.

Minimum routered drawer size

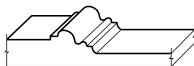
8-1/4" x 6-1/8"

horizontal unless specified.

Above minimum drawer size leaves a 1" center rail. Drawers feature reduced horizontal rails. Grain is

N702





B200 | N702 | S01

Pictured in Aria

Styles available



B200

Minimum door sizes

B200 7-1/2" x 7-1/2"

Above minimum door size leaves a 3/4" center rail and 2" equal margins.

Minimum routered drawer size

7-1/2" x 5-3/8"

Above minimum drawer size leaves a 1" center rail. Drawers feature reduced horizontal rails. Grain is horizontal unless specified.

N705





B200 | N705 | S01 Pictured in Latitude South

Styles available



B200

Minimum door sizes

B200 9 - 1/4" x 9 - 1/4"

Above minimum door sizes leave a 3/4" center rail and 2" equal margins.

Minimum routered drawer size

9 - 1/4" x 7-1/8"

Above minimum drawer size leaves a 1" center rail. Drawers feature reduced horizontal rails. Grain is horizontal unless specified.

N100







Minimum routered drawer sizes

Drawers feature reduced horizontal rails. Grain is horizontal unless specified.

N101

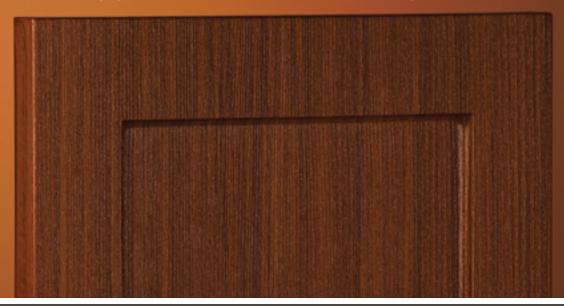


B600 | N101 | S04

N102



B600 | N102 | S04



Shaker styles available





B640 Flat panel - French miter look

B604 Triple beaded panel



B644 Triple bead panel - French miter look







Inspired by the divine. Driven by craftsmanship.

Emulates the look of real wood, featuring multi-directional grain and matching backs.

JB Cutting's line of 5 Piece profile-wrapped doors and drawer fronts.

Imitation is the sincerest form of flattery. This line emulates the look of real wood, featuring multi-directional grain and matching backs. Best of all, this line perfectly matches many melamine (TFL) colors already in use by the industry.

9' sticks of profile-wrapped, recycled core, CARB II compliant MDF moldings are cut into stiles and rails. Through mortise and tenon construction, the stiles and rails are glued and clamped around a center of ¼" thick, two-sided MDF.









Exact color matches. Handcrafted artisan designs.

JB Cutting's line of exact match melamine (TFL) doors and drawer fronts

JB Cutting's line of exact match melamine (TFL) doors and drawer fronts.

The Artisan Series is available in several styles: 45 degree and 90 degree shaker profiles, 3 Piece and slab fronts.

Sheets of melamine (TFL) are cut into stiles and rails. Stiles and rails are doweled, glued, clamped and edge-banded around a ¼" thick piece of matching melamine (TFL). 3 Piece and slab doors are cut out of melamine (TFL) and edge-banded. All core materials are 100% recycled CARB II compliant.



Visit jbcutting.com/artisan-series for profiles and colors available.







Searching for surfaces? We've got you covered.

3DL colors for horizontal or vertical applications requiring increased durability.

JB Cutting countertops are durable, seamless and affordable. With no need for edge banding, they're perfect for closets, office desktops, store fixtures and headboards. Your creations can be ordered in various shapes and color combinations.

- Countertops are available in 3/4" or 1" thickness with a white, black or raw back.
- Available in any 3DL color we offer.
- Outside corners have a 1/8" radius unless otherwise specified.
- All outside profiles are available except the S09.
- Please provide a detailed drawing.



Glazing

Give your cabinets the look of fine craftsmanship

Glazing is a hand-applied finish that adds depth, detail and visual texture to three-dimensional panels or our Craftsman Series of 5 Piece Doors. JB Cutting offers two different glazed options: pinstripe and brushed. Because this process is not automated, each panel is unique and therefore takes on the look of hand-crafted furniture.



Pinstripe

B200 | N400 | S01 Chocolate on Soft Ivory



Brushed

B200 | N400 | S01 Taupe on Soft Ivory Glazing can be applied to any 3DL or 5 piece component we offer. Please contact us for color combinations and profile suggestions.

Glazing extends the lead times. Please call for availability.

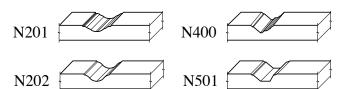
Pinstripe

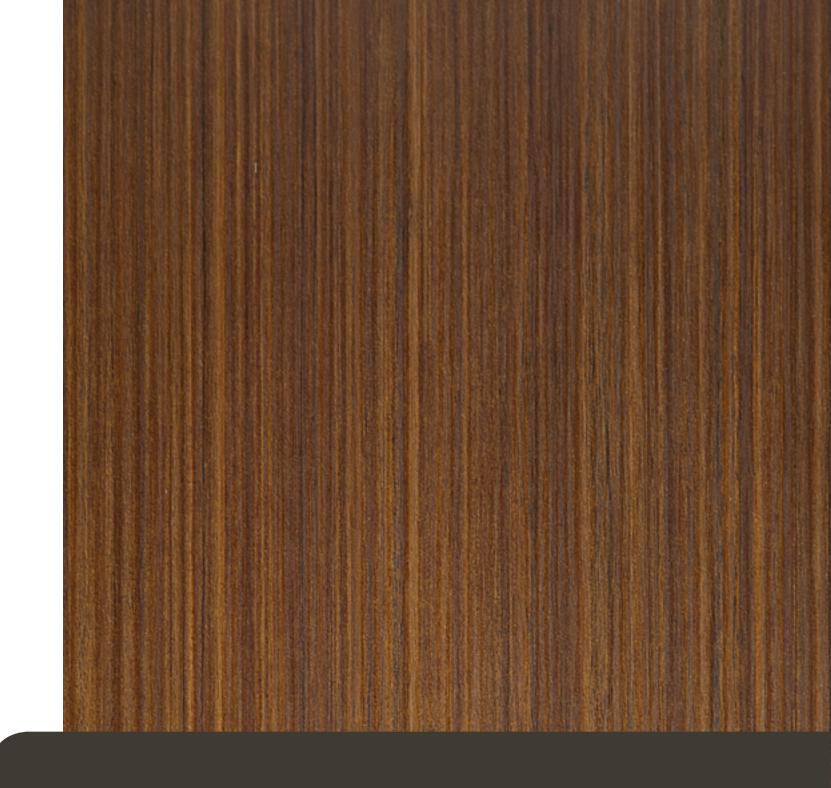
*Only available in Chocolate and Onyx

Brushed

- * Taupe glaze best suited for lighter colors
- *Chocolate and Onyx are recommended for darker colors

Recommended profiles







171 Grand Avenue, Mt. Clemens, MI 48043
PH 586.468.4765 FX 586.468.4861
Email doororders@jbcutting.com
www.jbcutting.com

SUPERIOR CRAFTSMANSHIP, EXPECTATIONS EXCEEDED.

We meet and understand the critical deadlines that our customers experience and we assume responsibility and make promises that can be counted on.

Our customers' successes lead directly to our success. The future is created by what we do today and tomorrow.





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