

Acceptable Quality Levels, Five Piece Artisan

Five piece, edge banded, shaker components can be difficult to work with due to a variety of factors that go into producing these parts. Although we strive for a completely flush joint and unblemished surface, JB Cutting has established acceptable quality levels that customers need to be aware of when ordering these components.

JB Cutting uses the following criteria when producing Five Piece Artisan parts:

1. Melamine chips .25" x .25" and under, on the back of door, will be filled with color matched fill stick.
2. Scratches less than 3", on the back of door, will be filled with color matched fill stick.
3. Discoloration of melamine under .5" x .5" on the back of door will pass inspection.
4. Edgebander cut-ins are not allowed on the face, but are permissible on the back.
5. Finished size of parts +/- 1/32 in length x width & +/- 1/32 diagonal to diagonal will pass inspection.