



JB Cutting makes every effort to ensure our customers receive a high quality product in a timely manner.

Below are our quality guidelines for 3DL parts:

- The part is held vertically (door) or horizontally (dwr) to best mimic how it will be installed
- All inspection is done at arm's length, held 36" away with a 5 - 10 second scan for flaws
- Dirt under the 3DLI less than .06 x .06 not in a cluster will pass inspection
- Flaws on the back of a drawer front which will be hidden by the drawer box will pass inspection
- Defects on the side of a door which will not be evident when drilled on that side will pass inspection
- Melamine chips on the back less than .25" x .25" filled with the appropriate color fill stick will pass inspection
- Corner bridging on mullions less than .12" will pass inspection
- Warp tolerance is +/- 1/32<sup>nd</sup> on parts 18" x 48" (max length 94"- not warrantied)
- Repetitive machine marks (CHATTER) will not pass inspection
- Repetitive sanding marks will not pass inspection
- Any gapping or pulling of 3DL at the edge of a part will not pass inspection