

JB CUTTING
INCORPORATED

QUALITY COMPONENTS

3DL and 5-Piece doors, drawers and more

ABOUT US



Established in the early 70's as a finished cabinet company specializing in kitchen cabinetry, we bring a unique skill set to the business of component manufacturing.

Our strong cabinet-making background allows us to knowledgeably assist you throughout the ordering and engineering process. Not only that, our years of experience partnered with the latest developments in technology, materials and processes deliver a wealth of innovative, engineered wood products.

Shorter than average lead times, excellent partners and an experienced, stable workforce means delivery isn't an issue for us. We know what we need to do to get the job done right and on time. In fact, we pride ourselves on delivering the highest quality wood components at an industry-leading pace.

Profiles, colors, textures, insert installation, hinge drilling, we make it easy for you and your customers to get exactly what's needed.

PICTURED L to R: Director of Finance, Edward Goethals JR., Director of Sales, Christina Relyea, EVP William Filthaut, JR., CEO Debra Behring, and President Jason Greenwood.

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PRODUCT GUIDE

Customer Service Contact Info

Hours: M-F, 8am to 4:30pm EST
PH: 586.468.4765
FX: 586.468.4861
Orders: doororders@jbcutting.com
Support: support@jbcutting.com

Placing an Order

Orders can be emailed or placed via our online order portal 24 hours a day. Phone orders are not accepted. Order forms are available for download at www.jbcutting.com/resources.

- Portal orders are placed in inches
- Order forms will accept inches or millimeters
- All sizes are width x height
- All pricing is per sq. ft. except where noted
- 1.5 sq. ft. per piece charge applies on all products

Incomplete orders or orders with questions will be placed on hold until the correct information is received.

Lead Times

Lead times vary by type of product and finish. Generally, orders ship within seven to ten business days. The ship day on the confirmation is the day your product leaves the factory. Transit time depends on location.

Order Confirmations

All orders are confirmed within 24 hours. Contact support if you do not receive a confirmation.

Changes or Cancellations

- Changes or cancellations must be received in writing.
- Any changes affecting parts in process may be charged at 50% depending on how far along the parts are in production.

Rush Orders

Rush orders are available subject to approval.

- Rush orders cannot be canceled or changed.

Packaging

JBC packaging has been approved by all major parcel and LTL carriers. Standard packaging is included in published pricing. Discounts do not apply to packaging or freight charges.

Shipping and Delivery

Orders will ship via small package (parcel) or LTL depending on size. Transit times are the best estimate.

Damage/Defects/Missing Product

Please report all damages/defects/missing products within 10 days of receipt to support@jbcutting.com. JBC requires 4 items for replacement of product:

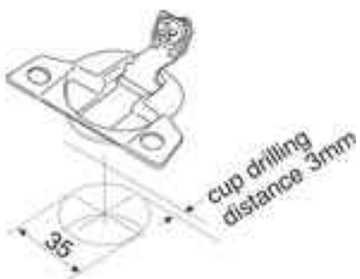
- Photo of defect/damage
- Photo of part label
- Date replacement needed
- If shipment damage, a photo of shipping container

HOW TO ORDER

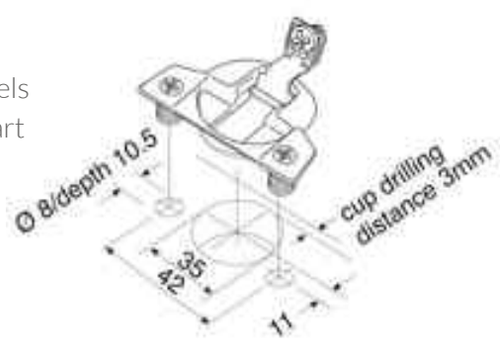
Drilling

JBC offers three standard hole patterns for hinge boring:

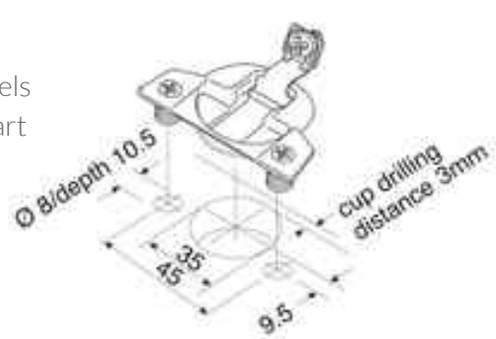
00
Cup Hole Only



01
8mm dowels
42mm apart



02
8mm dowels
45mm apart



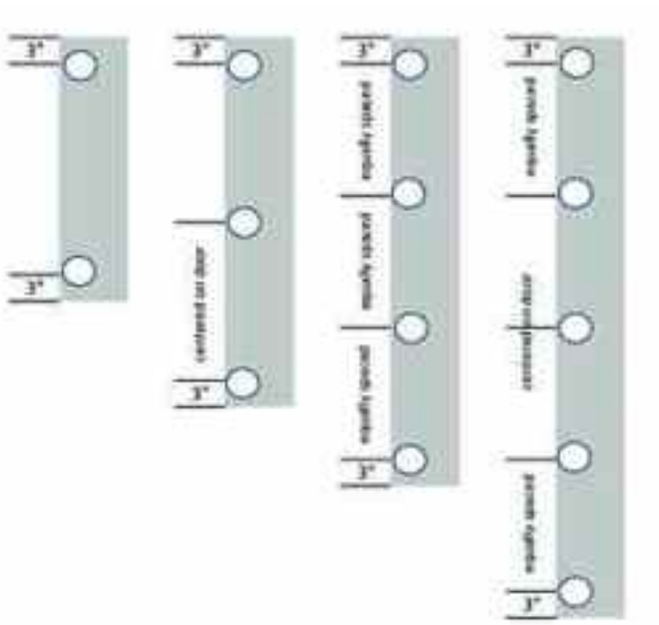
Unless otherwise specified, hinge cup drilling will be 12mm deep.

Customer must add a prefix to the drilling pattern depending upon door shape and how many holes per door.

eg. "SQ201" would denote a square inside profile (not arch or cathedral), hinge pattern 01 with 2 holes per door. Arch or Cathedral begin with UN (uneven) and must be ordered as lefts or rights.

JBC Standard Hinge Placement

- Doors up to 39.99" - 2 holes
- Doors 40" to 62.99" - 3 holes
- Doors 63" to 78.75" - 4 holes
- Doors 78.76" and above - 5 holes



Edge Distance

- Unless otherwise specified, the cup hole begins 3mm from the edge of the door.
- Unless otherwise specified, the cup hole will be 3" on center from the top and bottom of the door.

Drawer Front Drilling

Drawer front drilling is available, please contact customer service for more information.

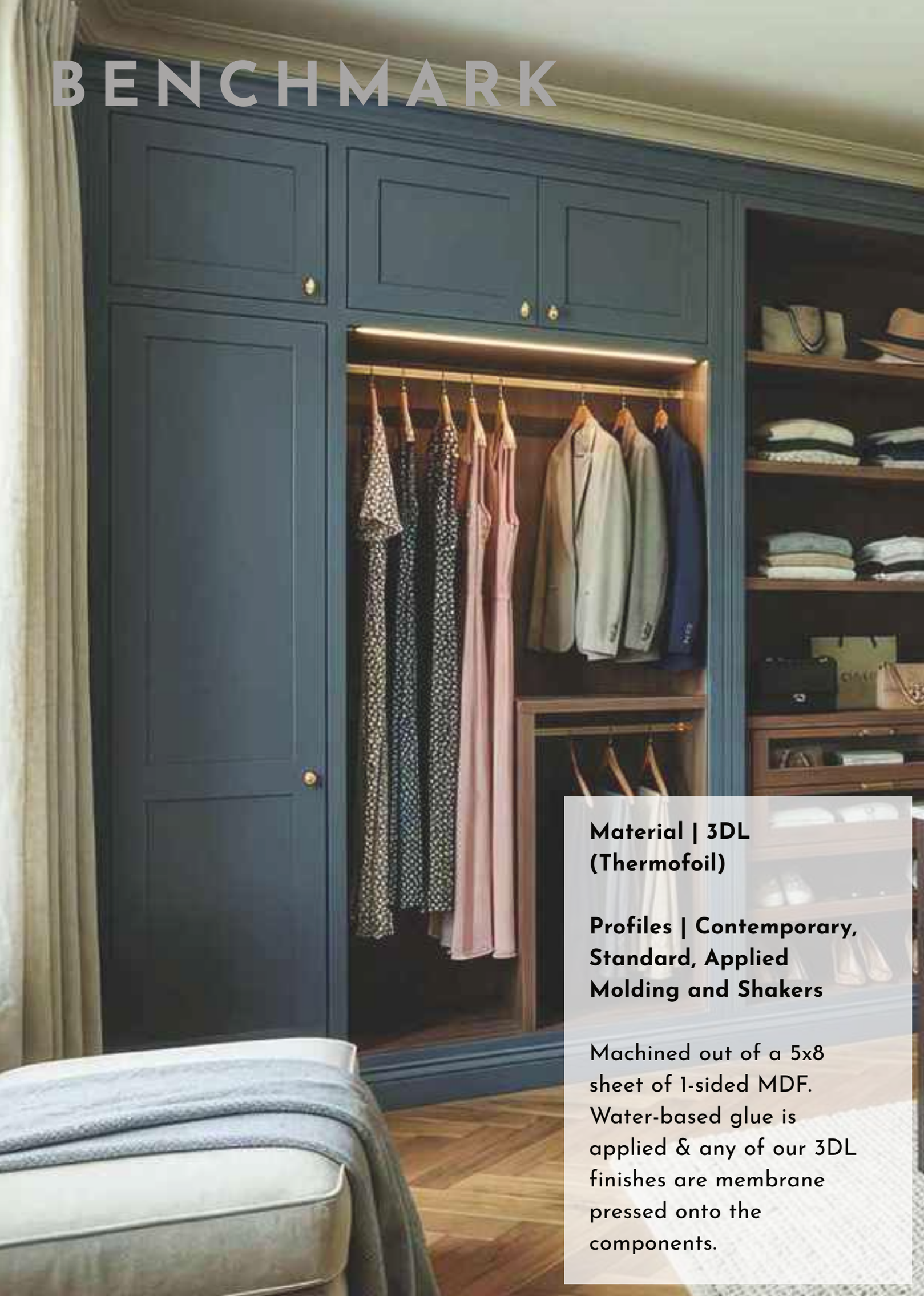
Hamper Drilling

Hamper drilling is standard to drill in the width of the part. Anything different, please notate on the order.

Custom Drilling

Complete custom drilling is available. Please contact customer service to help set up your custom solution.

BENCHMARK



Material | 3DL (Thermofoil)

Profiles | Contemporary, Standard, Applied Molding and Shakers

Machined out of a 5x8 sheet of 1-sided MDF. Water-based glue is applied & any of our 3DL finishes are membrane pressed onto the components.

What is 3DL?

3DL or Three Dimensional Laminate is made from PVC. It is also known as thermofoil. It is a thin plastic veneer that when heated, will form to routered, MDF core components.

What is the core made out of?

JBC uses double refined MDF from North American mills with one side laminated in a matching or complementary TFL (melamine). This substrate is 100% recycled, and among the most green products on the market.

How are parts made?

Parts are machined out of 3/4" or 5/8" thick one sided MDF. A profile is routed into the core, the parts advance through a robotic glue spraying machine, and then 3DL is membrane pressed on to the fronts of the parts.

Cleaning and Care

Clean with a mild detergent and soft microfiber cloth. Solvent based cleansers will mar or damage the PVC and should not be used. Acetone or Lacquer thinner should never be used to clean 3DL .

Finishes

Our 3DL palette includes solids, super mattes, textured woodgrains, high glosses and abstracts. Some of these finishes come with a protective covering (peel coat). The covering should be removed promptly after installation but before adding decorative hardware. Do not expose parts to sunlight or slide parts across rough surfaces. Our 3DL finish palette is viewable here:

www.jbcutting.com/swatches

Warranty

JB Cutting offers a limited lifetime warranty on its thermofoil products against defects in materials and manufacturing. Exclusions and limitations apply. Visit our Warranty Information page for complete terms and conditions.

www.jbcutting.com/warranty

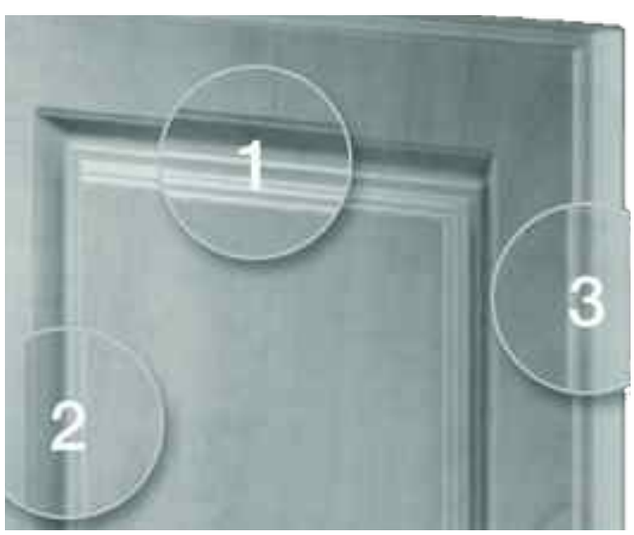
How to order

Customers may order through the JBC order portal or via order form and sent to doororders@jbcutting.com.
Customers may specify parts by name or by part code (see following pages).

1 "B" CODE | DENOTES STYLE
for example, square/arch/cathedral

2 "N" CODE | DENOTES INSIDE PROFILE

3 "S" CODE | DENOTES OUTSIDE PROFILE



Drawer Fronts

Drawer fronts have reduced rails as standard, see following pages for options for equal rails and/or slab fronts.

Columbia



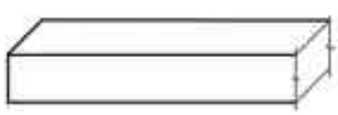
*Door grain runs in the height and drawer grain runs in the width

Styles Available (B Code)



B100 Flat door, outside profile applied to all edges

Inside Profile (N Code)



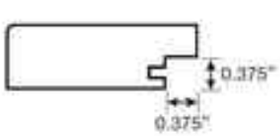
N000 No profile, door is flat

Outside Profiles Available (S Code)



Options





Frame/ Mullion	• See page 36 for Styles (B Codes) • See page 54-55 for Inserts (Glass/Leather/Mesh) • Available as frame only - gasket material provided • JBC converts inside profile to N004 to match N000 • 2-1/4" stiles and rails standard
Sizing	• Minimum Size (Doors): 3" x 5" • Maximum Size (Doors): 46" x 94" • Minimum Size (Dwrs): 5" x 3" • Maximum Size (Dwrs): 94" x 46" • Equal Rails: N/A • Reduced Rails: N/A

Manhattan



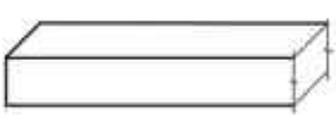
*Door grain runs in the height and drawer grain runs in the width

Styles Available (B Code)



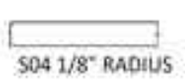
B100 Flat door, outside profile applied to all edges

Inside Profile (N Code)



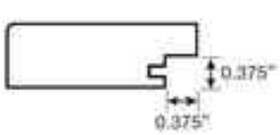
N000 No profile, door is flat

Outside Profiles Available (S Code)



Options





Frame/ Mullion	• See page 36 for Styles (B Codes) • See page 54-55 for Inserts (Glass/Leather/Mesh) • Avaliable as frame only - gasket material provided • JBC converts inside profile to N004 to match N000 • 2-1/4" stiles and rails standard
Sizing	• Minimum Size (Doors): 3" x 5" • Maximum Size (Doors): 46" x 94" • Minimum Size (Dwrs): 5" x 3" • Maximum Size (Dwrs): 94" x 46" • Equal Rails: N/A • Reduced Rails: N/A

Slab



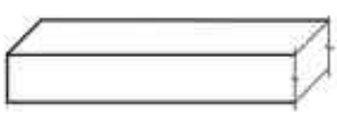
*Door grain runs in the height and drawer grain runs in the width

Styles Available (B Code)



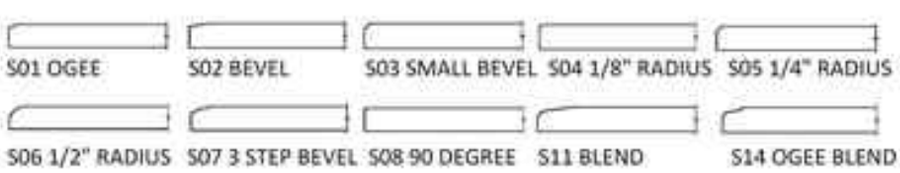
B100	Flat door, outside profile applied to all edges
B130	Flat door, outside profile applied to top & bottom edges, left & right edges are square
B131	Flat door, outside profile applied to left & right edges, top & bottom edges are square

Inside Profile (N Code)



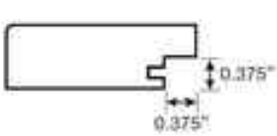
N000 No profile, door is flat

Outside Profiles Available (S Code)



Options





Frame/ Mullion

- See page 36 for Styles (B Codes)
- See page 54-55 for Inserts (Glass/Leather/Mesh)
- Available as frame only - gasket material provided
- JBC converts inside profile to N004 to match N000
- 2-1/4" stiles and rails standard

Sizing

- Minimum Size (Doors): 3" x 5"
- Maximum Size (Doors): 46" x 94"
- Minimum Size (Dwrs): 5" x 3"
- Maximum Size (Dwrs): 94" x 46"
- Equal Rails: N/A
- Reduced Rails: N/A

Catalina



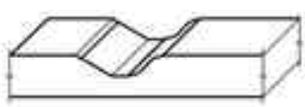
*Door grain runs in the height and drawer grain runs in the width

Styles Available (B Code)



B200	Square
B300	Arch
B400	Cathedral

Inside Profile (N Code)



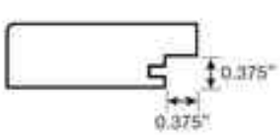
N507 Traditional raised panel with square corners, 2-1/4" stiles & rails

Outside Profiles Available (S Code)



Options





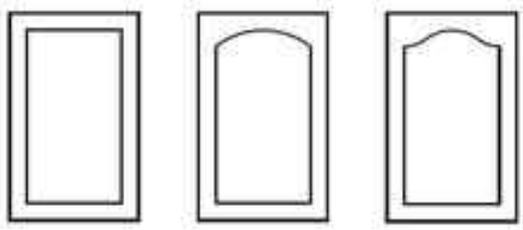
Frame/ Mullion	• See page 36 for Styles (B Codes) • See page 54-55 for Inserts (Glass/Leather/Mesh) • Available as frame only - gasket material provided • JBC converts inside profile to N003 to match N507 • 2-1/4" stiles and rails standard
Sizing	• Minimum Size (Doors): 8-1/4" x 8-1/4" • Maximum Size (Doors): 46" x 94" • Minimum Size (Dwrs): 8-1/4" x 6" • Maximum Size (Dwrs): 94" x 46" • Dwr rails will be reduced unless otherwise specified, equal rails available if dwr is over 8-1/4" x 8-1/4" minimum

Chesapeake



*Door grain runs in the height and drawer grain runs in the width

Styles Available (B Code)



B200	Square
B300	Arch
B400	Cathedral

Inside Profile (N Code)



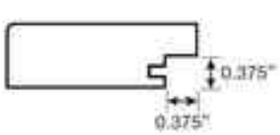
N300 Traditional raised panel with square corners, 2-1/4" stiles & rails

Outside Profiles Available (S Code)



Options





Frame/ Mullion	• See page 36 for Styles (B Codes) • See page 54-55 for Inserts (Glass/Leather/Mesh) • Available as frame only - gasket material provided • JBC converts inside profile to N002 to match N300 • 2-1/4" stiles and rails standard
Sizing	• Minimum Size (Doors): 8-1/8" x 8-1/8" • Maximum Size (Doors): 46" x 94" • Minimum Size (Dwrs): 8-1/8" x 5-7/8" • Maximum Size (Dwrs): 94" x 46" • Dwr rails will be reduced unless otherwise specified, equal rails available if dwr is over 8-1/8" x 8-1/8" minimum

Delaware



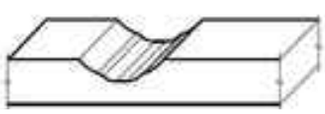
*Door grain runs in the height and drawer grain runs in the width

Styles Available (B Code)



B200	Square
B300	Arch
B400	Cathedral

Inside Profile (N Code)



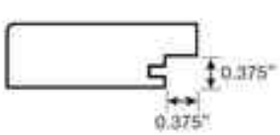
N200 Traditional raised panel with round corners, 2.4" stiles & rails

Outside Profiles Available (S Code)



Options





Frame/ Mullion	• See page 36 for Styles (B Codes) • See page 54-55 for Inserts (Glass/Leather/Mesh) • Available as frame only - gasket material provided • JBC converts inside profile to N001 to match N200 • 2.4" stiles and rails standard
Sizing	• Minimum Size (Doors): 8-1/16" x 8-1/16" • Maximum Size (Doors): 46" x 94" • Minimum Size (Dwrs): 8-1/16" x 5-1/2" • Maximum Size (Dwrs): 94" x 46" • Dwr rails will be reduced unless otherwise specified, equal rails available if dwr is over 8-1/16" x 8-1/16" minimum

Lakeshore



*Door grain runs in the height and drawer grain runs in the width

Styles Available (B Code)



B200	Square
B300	Arch
B400	Cathedral

Inside Profile (N Code)



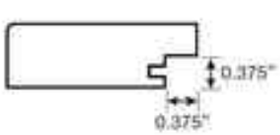
N301 Traditional raised panel with square corners, 2-1/4" stiles & rails

Outside Profiles Available (S Code)



Options





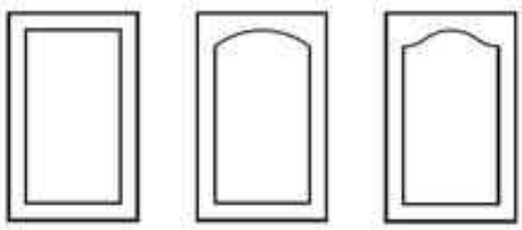
Frame/ Mullion	• See page 36 for Styles (B Codes) • See page 54-55 for Inserts (Glass/Leather/Mesh) • Available as frame only - gasket material provided • JBC converts inside profile to N002 to match N301 • 2-1/4" stiles and rails standard
Sizing	• Minimum Size (Doors): 8-1/8" x 8-1/8" • Maximum Size (Doors): 46" x 94" • Minimum Size (Dwrs): 8-1/8" x 5-7/8" • Maximum Size (Dwrs): 94" x 46" • Dwr rails will be reduced unless otherwise specified, equal rails available if dwr is over 8-1/8" x 8-1/8" minimum

Northwest



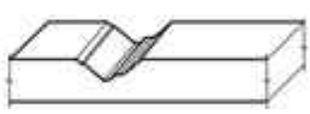
*Door grain runs in the height and drawer grain runs in the width

Styles Available (B Code)



B200	Square
B300	Arch
B400	Cathedral

Inside Profile (N Code)



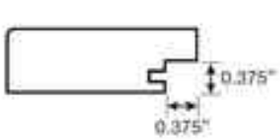
N400 Traditional raised panel with square corners, 2" stiles & rails

Outside Profiles Available (S Code)



Options





Frame/ Mullion	• See page 36 for Styles (B Codes) • See page 54-55 for Inserts (Glass/Leather/Mesh) • Available as frame only - gasket material provided • JBC converts inside profile to N003 to match N400 • 2" stiles and rails standard
Sizing	• Minimum Size (Doors): 7" x 7" • Maximum Size (Doors): 46" x 94" • Minimum Size (Dwrs): 7" x 4-3/4" • Maximum Size (Dwrs): 94" x 46" • Dwr rails will be reduced unless otherwise specified, equal rails available if dwr is over 7" x 7" minimum

Sierra



*Door grain runs in the height and drawer grain runs in the width

Styles Available (B Code)



B200	Square
B300	Arch
B400	Cathedral

Inside Profile (N Code)



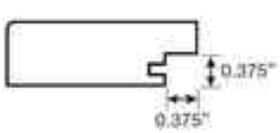
N500 Raised panel with slightly rounded corners, 2-1/4" stiles & rails

Outside Profiles Available (S Code)



Options





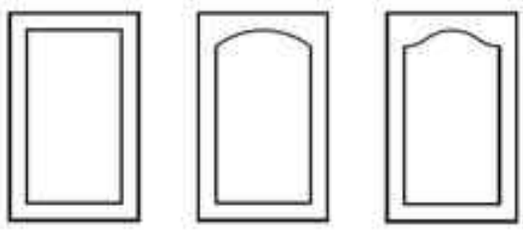
Frame/ Mullion	• See page 36 for Styles (B Codes) • See page 54-55 for Inserts (Glass/Leather/Mesh) • Available as frame only - gasket material provided • JBC converts inside profile to N005 to match N500 • 2-1/4" stiles and rails standard
Sizing	• Minimum Size (Doors): 8-1/4" x 8-1/4" • Maximum Size (Doors): 46" x 94" • Minimum Size (Dwrs): 8-1/4" x 6" • Maximum Size (Dwrs): 94" x 46" • Dwr rails will be reduced unless otherwise specified, equal rails available if dwr is over 8-1/4" x 8-1/4" minimum

Sonoma



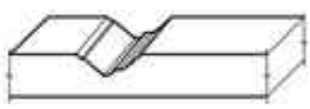
*Door grain runs in the height and drawer grain runs in the width

Styles Available (B Code)



B200	Square
B300	Arch
B400	Cathedral

Inside Profile (N Code)



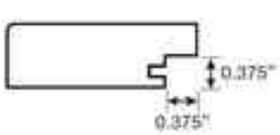
N401 Traditional raised panel with square corners, 2-1/4" stiles & rails

Outside Profiles Available (S Code)



Options





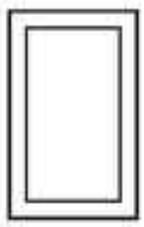
Frame/ Mullion	• See page 36 for Styles (B Codes) • See page 54-55 for Inserts (Glass/Leather/Mesh) • Available as frame only - gasket material provided • JBC converts inside profile to N003 to match N401 • 2-1/4" stiles and rails standard
Sizing	• Minimum Size (Doors): 7-1/2" x 7-1/2" • Maximum Size (Doors): 46" x 94" • Minimum Size (Dwrs): 7-1/2" x 4-3/4" • Maximum Size (Dwrs): 94" x 46" • Dwr rails will be reduced unless otherwise specified, equal rails available if dwr is over 7-1/2" x 7-1/2" minimum

Atlantic



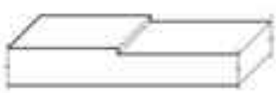
*Door grain runs in the height and drawer grain runs in the width

Styles Available (B Code)



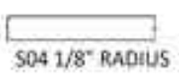
B640 Shaker

Inside Profile (N Code)



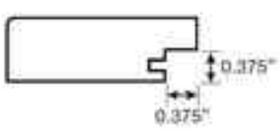
N103 5 piece look traditional shaker with 2-1/4" stile and rail

Outside Profiles Available (S Code)



Options





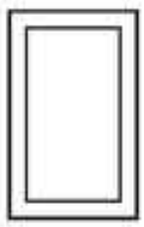
Frame/ Mullion	• See page 36 for Styles (B Codes) • See page 54-55 for Inserts (Glass/Leather/Mesh) • Available as frame only - gasket material provided • JBC converts inside profile to N004 to match N103 • 2-1/4" stiles and rails standard
Sizing	• Minimum Size (Doors): 7-1/2" x 7-1/12" • Maximum Size (Doors): 46" x 94" • Minimum Size (Dwrs): 7-1/2" x 5" • Maximum Size (Dwrs): 94" x 46" • Dwr rails will be reduced unless otherwise specified, equal rails available if dwr is over 7-1/2" x 7-1/2" minimum

Cambridge



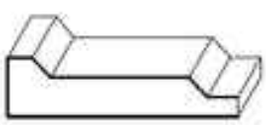
*Door grain runs in the height and drawer grain runs in the width

Styles Available (B Code)



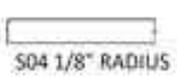
B600 Shaker

Inside Profile (N Code)



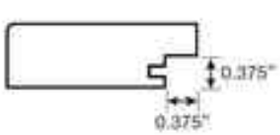
N132 Double Shaker

Outside Profiles Available (S Code)



Options





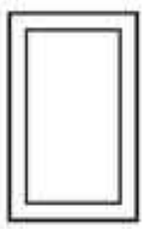
Frame/ Mullion	• See page 36 for Styles (B Codes) • See page 54-55 for Inserts (Glass/Leather/Mesh) • Available as frame only - gasket material provided • JBC converts inside profile to N007 to match N132 • 2-3/4" stiles and rails standard
Sizing	• Minimum Size (Doors): 7-7/8" x 7-7/8" • Maximum Size (Doors): 46" x 94" • Minimum Size (Dwrs): 7-7/8" x 7-7/8" • Maximum Size (Dwrs): 94" x 46" • Dwr rails not available as reduced, equal rails only or slab

Camden



*Door grain runs in the height and drawer grain runs in the width

Styles Available (B Code)



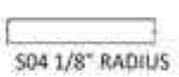
B600 Shaker

Inside Profile (N Code)



N114 Transitional shaker with 2" stile and rail

Outside Profiles Available (S Code)



Options

Frame/ Mullion	•Not available with 2" stiles and rails, see Northern Plains for 2-1/4" option
Sizing	• Minimum Size (Doors): 7-1/2" x 7-1/2" • Maximum Size (Doors): 46" x 94" • Minimum Size (Dwrs): 5-1/2" x 5-1/2" • Maximum Size (Dwrs): 94" x 46" • Dwr rails will be reduced unless otherwise specified, equal rails available if dwr is over 7-1/2" x 7-1/2" minimum

Concorde



*Door grain runs in the height and drawer grain runs in the width

Styles Available (B Code)



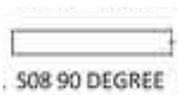
B199 Reeded Door - 3/4" reed

Inside Profile (N Code)



N155 Large - reeded door

Outside Profiles Available (S Code)



Options

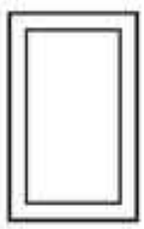
Frame/ Mullion	Frame is not available
Sizing	• Minimum Size (Doors): 4" x 4" • Maximum Size (Doors): 46" x 94" • Minimum Size (Dwrs): 4" x 4" • Maximum Size (Dwrs): 94" x 46" • Equal Rails: N/A • Reduced Rails: N/A

Coronado



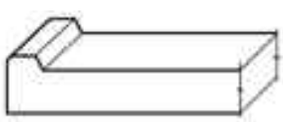
*Door grain runs in the height and drawer grain runs in the width

Styles Available (B Code)



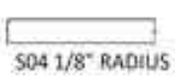
B600 Shaker

Inside Profile (N Code)



N117 Modern slim shaker with 1/2" stiles and rails

Outside Profiles Available (S Code)



Options

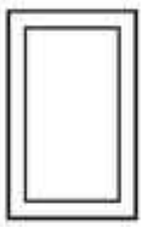
Frame/ Mullion	•Not available with 1/2" stiles and rails see Cambridge for 2-3/4" option
Sizing	• Minimum Size (Doors): 4-1/2" x 4-1/2" • Maximum Size (Doors): 46" x 94" • Minimum Size (Dwrs): 4-1/2" x 4-1/2" • Maximum Size (Dwrs): 94" x 46" • Dwr rails will be 1/2" on all sides (same as doors)

Dakota



*Door grain runs in the height and drawer grain runs in the width

Styles Available (B Code)



B600 Shaker

Inside Profile (N Code)



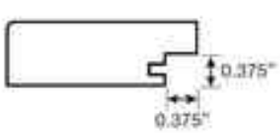
N134 2-1/2" stile and rail

Outside Profiles Available (S Code)



Options





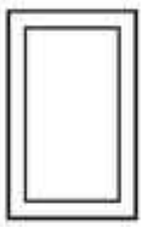
Frame/ Mullion	• See page 36 for Styles (B Codes) • See page 54-55 for Inserts (Glass/Leather/Mesh) • Available as frame only - gasket material provided • JBC converts inside profile to N011 to match N134 • 2-1/2" stiles and rails standard
Sizing	• Minimum Size (Doors): 7-1/2" x 7-1/12" • Maximum Size (Doors): 46" x 94" • Minimum Size (Dwrs): 7-1/2" x 7-1/2" • Maximum Size (Dwrs): 94" x 46" • Dwr rails not available as reduced (2-1/2"), equal rails only or matching slab

Forsyth



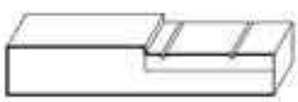
*Door grain runs in the height and drawer grain runs in the width

Styles Available (B Code)



B602 Shaker

Inside Profile (N Code)



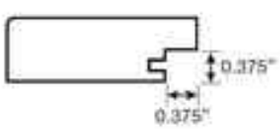
N102 Traditional beaded panel shaker with 2-1/4" stile and rail

Outside Profiles Available (S Code)



Options





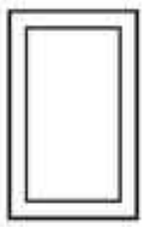
Frame/ Mullion	• See page 36 for Styles (B Codes) • See page 54-55 for Inserts (Glass/Leather/Mesh) • Available as frame only - gasket material provided • JBC converts inside profile to N004 to match N102 • 2-1/4" stiles and rails standard
Sizing	• Minimum Size (Doors): 7" x 7 - 7/16" • Maximum Size (Doors): 46" x 94" • Minimum Size (Dwrs): 7-1/2" x 4 -15/16" • Maximum Size (Dwrs): 94" x 46" • Dwr rails will be reduced unless otherwise specified, equal rails available if dwr is over 7" x 7 - 7/16" minimum

French Quarter



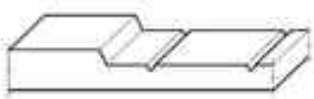
*Door grain runs in the height and drawer grain runs in the width

Styles Available (B Code)



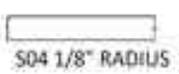
B602 Shaker

Inside Profile (N Code)



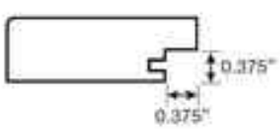
N161 Elevated traditional shaker with 2-1/4" stile and rail

Outside Profiles Available (S Code)



Options





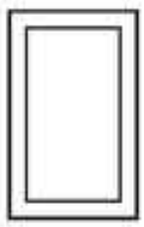
Frame/ Mullion	• See page 36 for Styles (B Codes) • See page 54-55 for Inserts (Glass/Leather/Mesh) • Available as frame only - gasket material provided • JBC converts inside profile to N006 to match N161 • 2-1/4" stiles and rails standard
Sizing	• Minimum Size (Doors): 7-1/2" x 7-1/2" • Maximum Size (Doors): 46" x 94" • Minimum Size (Dwrs): 7-1/2" x 7-1/2" • Maximum Size (Dwrs): 94" x 46" • Dwr rails not available as reduced, equal rails only or slab

Galveston



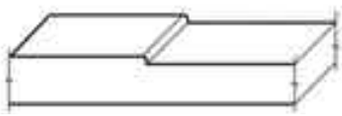
*Door grain runs in the height and drawer grain runs in the width

Styles Available (B Code)



B600 Shaker

Inside Profile (N Code)



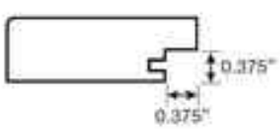
N110 Traditional shaker with 2-1/4" stile and rail

Outside Profiles Available (S Code)



Options





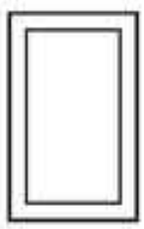
Frame/ Mullion	• See page 36 for Styles (B Codes) • See page 54-55 for Inserts (Glass/Leather/Mesh) • Available as frame only - gasket material provided • JBC converts inside profile to N004 to match N110 • 2-1/4" stiles and rails standard
Sizing	• Minimum Size (Doors): 7-3/8" x 7-3/8" • Maximum Size (Doors): 46" x 94" • Minimum Size (Dwrs): 7-1/2" x 4-15/16" • Maximum Size (Dwrs): 94" x 46" • Dwr rails will be reduced unless otherwise specified, equal rails available if dwr is over 7-1/2" x 7-1/2" minimum

Great Plains



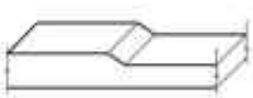
*Door grain runs in the height and drawer grain runs in the width

Styles Available (B Code)



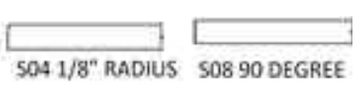
B600 Shaker

Inside Profile (N Code)



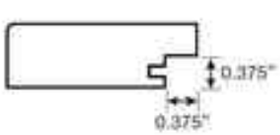
N115 Transitional shaker with 2-3/4" stile and rail

Outside Profiles Available (S Code)



Options





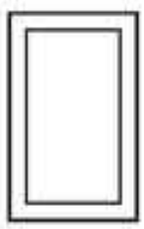
Frame/ Mullion	• See page 36 for Styles (B Codes) • See page 54-55 for Inserts (Glass/Leather/Mesh) • Available as frame only - gasket material provided • JBC converts inside profile to N006 to match N115 • 2-3/4" stiles and rails standard • Available with 2.25" stiles & rails as "Northern Plains"
Sizing	• Minimum Size (Doors): 7-7/8" x 7-7/8" • Maximum Size (Doors): 46" x 94" • Minimum Size (Dwrs): 7-7/8" x 7-7/8" • Maximum Size (Dwrs): 94" x 46" • Dwr rails available as reduced upon request (2-3/4"), equal rails is standard

Kodiak



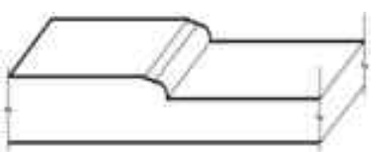
*Door grain runs in the height and drawer grain runs in the width

Styles Available (B Code)



B600 Shaker

Inside Profile (N Code)



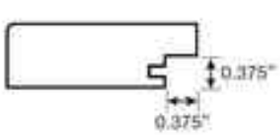
N100 Traditional shaker with 2-1/4" stile and rail

Outside Profiles Available (S Code)



Options





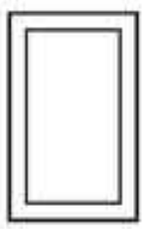
Frame/ Mullion	• See page 36 for Styles (B Codes) • See page 54-55 for Inserts (Glass/Leather/Mesh) • Available as frame only - gasket material provided • JBC converts inside profile to N005 to match N100 • 2-1/4" stiles and rails standard
Sizing	• Minimum Size (Doors): 7-1/2" x 7-1/2" • Maximum Size (Doors): 46" x 94" • Minimum Size (Dwrs): 7-1/2" x 5-1/2" • Maximum Size (Dwrs): 94" x 46" • Dwr rails will be reduced unless otherwise specified, equal rails available if dwr is over 7-1/2" x 7-1/2" minimum

Marin



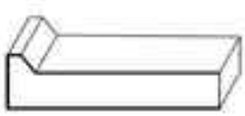
*Door grain runs in the height and drawer grain runs in the width

Styles Available (B Code)



B600 Shaker

Inside Profile (N Code)



N131 Micro Shaker

Outside Profiles Available (S Code)



S08 90 DEGREE

Options

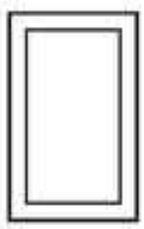
Frame/ Mullion	• Not available with 1/8" stiles and rails see Cambridge for 2.75" option
Sizing	• Minimum Size (Doors): 4-1/2" x 4-1/2" • Maximum Size (Doors): 46" x 94" • Minimum Size (Dwrs): 4-1/2" x 4-1/2" • Maximum Size (Dwrs): 94" x 46" • Dwr rails will be 1/8" on all sides (same as doors)

Monaco



*Door grain runs in the height and drawer grain runs in the width

Styles Available (B Code)



B602 Shaker

Inside Profile (N Code)



N157 Double Shaker

Outside Profiles Available (S Code)



Options

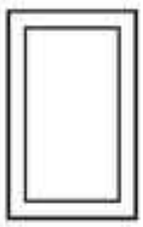
Frame/ Mullion	• Not available with 1" stiles and rails see Cambridge for 2.75" option
Sizing	• Minimum Size (Doors): 7-1/2" x 7-1/2" • Maximum Size (Doors): 46" x 94" • Minimum Size (Dwrs): 7-1/2" x 7-1/2" • Maximum Size (Dwrs): 94" x 46" • Dwr rails not available as reduced, equal rails only or slab

Northern Plains



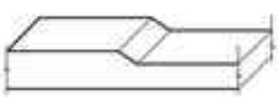
*Door grain runs in the height and drawer grain runs in the width

Styles Available (B Code)



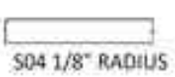
B600 Shaker

Inside Profile (N Code)



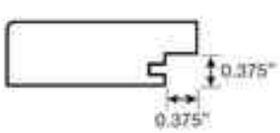
N115 Transitional shaker with 2-1/4" stile and rail

Outside Profiles Available (S Code)



Options





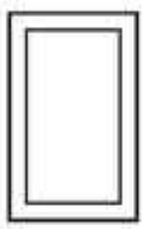
Frame/ Mullion	• See page 36 for Styles (B Codes) • See page 54-55 for Inserts (Glass/Leather/Mesh) • Available as frame only - gasket material provided • JBC converts inside profile to N006 to match N115 • 2-1/4" stiles and rails standard
Sizing	• Minimum Size (Doors): 7-1/2" x 7-1/2" • Maximum Size (Doors): 46" x 94" • Minimum Size (Dwrs): 7-3/8" x 5-1/2" • Maximum Size (Dwrs): 94" x 46" • Dwr rails will be reduced unless otherwise specified, equal rails available if dwr is over 7-1/2" x 7-1/2" minimum

Riviera



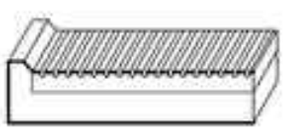
*Available in solid finishes only
no woodgrains

Styles Available (B Code)



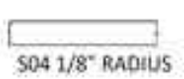
B600 Shaker

Inside Profile (N Code)



N133 Reeded Shaker

Outside Profiles Available (S Code)



Options

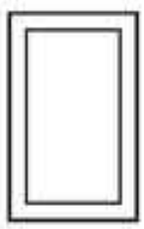
Frame/ Mullion	• Not available with 1/2" stiles and rails see Cambridge for 2-3/4" option
Sizing	• Minimum Size (Doors): 7-1/2" x 7-1/2" • Maximum Size (Doors): 46" x 94" • Minimum Size (Dwrs): 7-1/2" x 5-1/2" • Maximum Size (Dwrs): 94" x 46" • Dwr rails will be 1/2" on all sides (same as doors)

Shasta



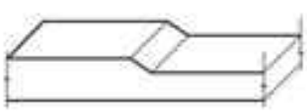
*Door grain runs in the height and drawer grain runs in the width

Styles Available (B Code)



B600 Shaker

Inside Profile (N Code)



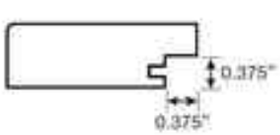
N101 Traditional shaker with 2-1/4" stile and rail

Outside Profiles Available (S Code)



Options





Frame/ Mullion	• See page 36 for Styles (B Codes) • See page 54-55 for Inserts (Glass/Leather/Mesh) • Available as frame only - gasket material provided • JBC converts inside profile to N002 to match N101 • 2-1/4" stiles and rails standard
Sizing	• Minimum Size (Doors): 7-1/2" x 7-1/2" • Maximum Size (Doors): 46" x 94" • Minimum Size (Dwrs): 7-1/2" x 5-1/2" • Maximum Size (Dwrs): 94" x 46" • Dwr rails will be reduced unless otherwise specified, equal rails available if dwr is over 7-1/2" x 7-1/2" minimum

Valencia



*Door grain runs in the height and drawer grain runs in the width

Styles Available (B Code)



B199 Reeded door - 3/8" reed

Inside Profile (N Code)



N156 Small reeded door

Outside Profiles Available (S Code)



Options

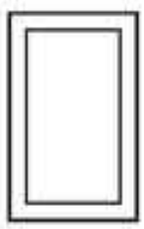
Frame/ Mullion	Frame is not available
Sizing	• Minimum Size (Doors): 4" x 4" • Maximum Size (Doors): 46" x 94" • Minimum Size (Dwrs): 4" x 4" • Maximum Size (Dwrs): 94" x 46" • Equal Rails: N/A • Reduced Rails: N/A

Hudson



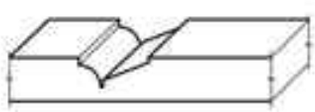
*Door grain runs in the height and drawer grain runs in the width

Styles Available (B Code)



B600 True square corner

Inside Profile (N Code)



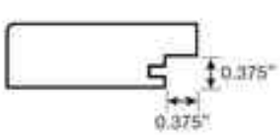
N701 True square corner with 2" stile and rail

Outside Profiles Available (S Code)



Options





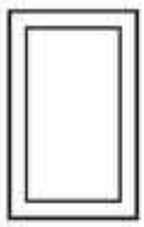
Frame/ Mullion	• See page 36 for Styles (B Codes) • See page 54-55 for Inserts (Glass/Leather/Mesh) • Available as frame only - gasket material provided • JBC converts inside profile to N003 to match N701 • 2" stiles and rails standard
Sizing	• Minimum Size (Doors): 8-1/4" x 8-1/4" • Maximum Size (Doors): 46" x 94" • Minimum Size (Dwrs): 8-1/4" x 6-1/8" • Maximum Size (Dwrs): 94" x 46" • Dwr rails will be reduced unless otherwise specified, equal rails available if dwr is over 8-1/4" x 8-1/4" minimum

New England



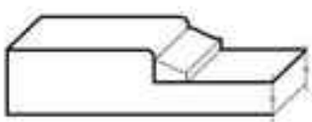
*Door grain runs in the height and drawer grain runs in the width

Styles Available (B Code)



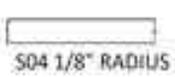
B600 Applied Molding

Inside Profile (N Code)



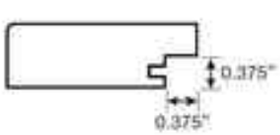
N706 Applied molding with 2-1/4" stile and rail

Outside Profiles Available (S Code)



Options





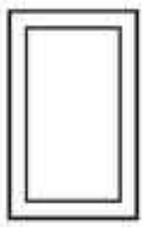
Frame/ Mullion	• See page 36 for Styles (B Codes) • See page 54-55 for Inserts (Glass/Leather/Mesh) • Available as frame only - gasket material provided • JBC converts inside profile to N006 to match N706 • 2-1/4" stiles and rails standard
Sizing	• Minimum Size (Doors): 7-1/8" x 7-1/8" • Maximum Size (Doors): 46" x 94" • Minimum Size (Dwrs): 5" x 3" • Maximum Size (Dwrs): 94" x 46" • Dwrs available as slab only

Pacific



*Door grain runs in the height and drawer grain runs in the width

Styles Available (B Code)



B600 Applied Molding

Inside Profile (N Code)



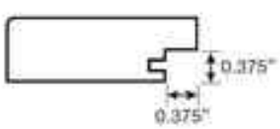
N702 Applied molding with 2" stile and rail

Outside Profiles Available (S Code)



Options





Frame/ Mullion	• See page 36 for Styles (B Codes) • See page 54-55 for Inserts (Glass/Leather/Mesh) • Available as frame only - gasket material provided • JBC converts inside profile to N006 to match N702 • 2" stiles and rails standard
Sizing	• Minimum Size (Doors): 7-1/2" x 7-1/2" • Maximum Size (Doors): 46" x 94" • Minimum Size (Dwrs): 8" x 6-1/8" • Maximum Size (Dwrs): 94" x 46" • Dwr rails will be reduced unless otherwise specified, equal rails available if dwr is over 7-1/2" x 7-1/2" minimum

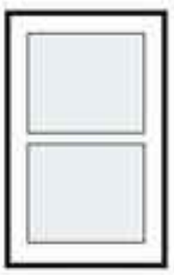
3 D L

FRAME & MULLION DOORS

Styles Available (B Code)



B201
Minimum
8-13/16" x 8-13/16"



B202
Minimum
8-13/16" x 13-13/16"



B204
Minimum
13-13/16" x 13-13/16"



B206
Minimum
13-13/16" x 18-13/16"



B208
Minimum
13-13/16" x 22-13/16"



B301
Minimum
8-13/16" x 8-13/16"



B302
Minimum
8-13/16" x 8-13/16"



B304
Minimum
12" x 14-13/16"



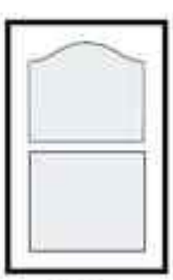
B306
Minimum
12" x 18-13/16"



B308
Minimum
13-13/16" x 22-13/16"



B401
Minimum
8-13/16" x 8-13/16"



B402
Minimum
8-13/16" x 8-13/16"



B404
Minimum
13" x 14-13/16"



B406
Minimum
13" x 18-13/16"



B408
Minimum
13" x 22-13/16"



B641
Minimum
7-1/2" x 7-1/2"

• B641 mimics a 5PC look door
•Use with N103 (Atlantic) only



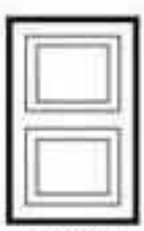
Adhesive-type installation

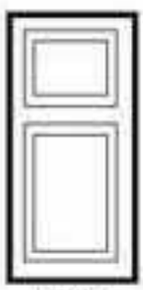


Gasket-type installation

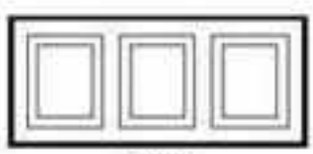
Multiple Panels & Island Backs

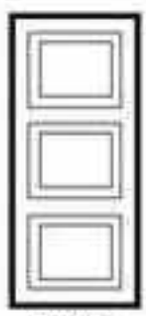
Multiple and variable panels can be produced to accommodate many designs.
Panels Can be horizontal or vertical but are limited to 45" wide and 94" long.
For longer length, consider designing with multiple sections.





• B221 is variable
•Please provide drawing





• B225 is variable
•Please provide drawing

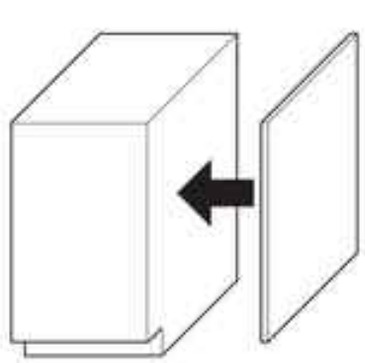
Beaded Panels

Add texture and dimension with coordinating Bead Board, available in ¼-inch and ¾-inch thicknesses. Beads are spaced 1-⅛ inches on center, creating a clean linear detail for cabinetry, islands, wall panels, and built-in applications.
Max size 47" x 94"



Finished End Panels

Doors are typically used as a finished end. However, they can be customized if you desire. Slab panels can be pressed in the same finish as the doors using 1/4" or 1" thicknesses (the backside will be raw or white melamine). Panels can also be miter folded to achieve a thicker than 1" look.

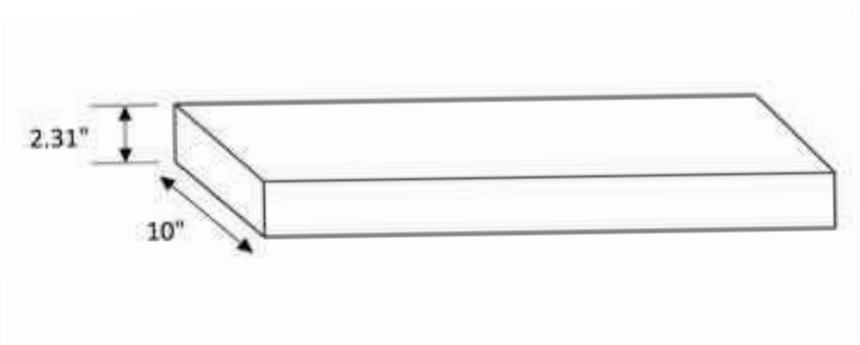


3DL

SHELVES

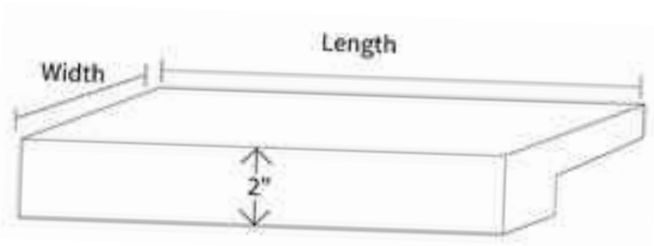
Floating Shelves

Floating shelves are 2-5/16" tall, 10" wide and up to 70" length. Custom widths are available upon request. Brackets can be provided at an additional charge.



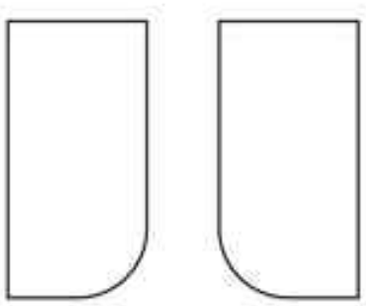
Robust Shelves

Robust shelves are 3/4" thick shelves with a 2" miter folded lip. These shelves can be customized as needed. Face and edges will be a matching 3DL, the underside will be melamine, either matching or complimentary.



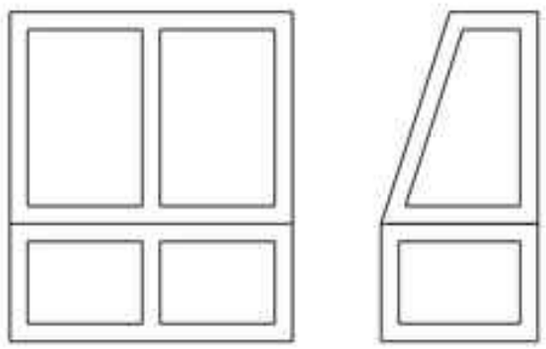
Exposed Shelves

Parts can be produced as corner shelves or exposed open cabinets. Face and edges will be matching 3DL, the underside will be a matching melamine.



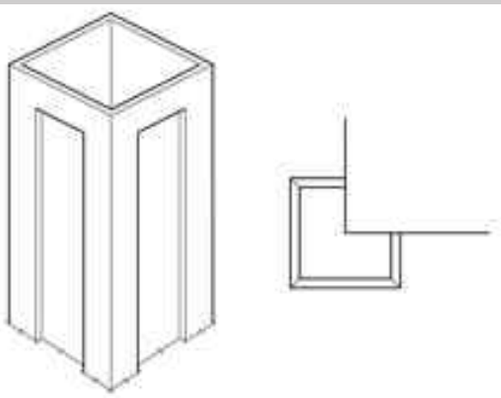
Hood Vents

Door panels can be produced to cover hood vents. Specific drawings are required. **Some profiles will not work with the angle designs and will need to be square. Contact support for options available.



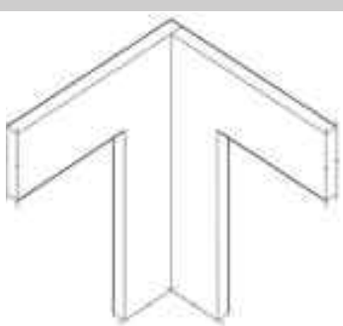
Island Legs & Decorative Offsets

Miter folding can be used to produce island legs or other decorative pieces. Parts can be fabricated as square or with an offset. Specific dimensions are required.



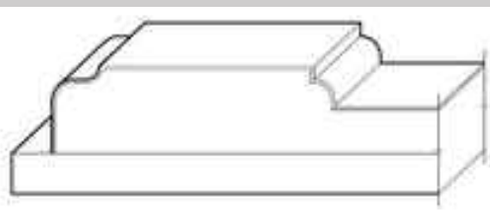
Lazy Susan

Doors can be produced with offset rails to accommodate corner cabinets or lazy susans. If your design calls for two doors to attach in a corner, specify which door needs to have an increased rail to accommodate the 3/4" door attaching to it.

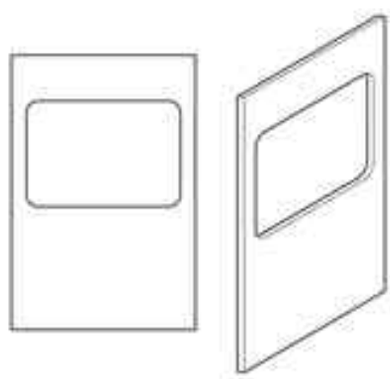


Appliance Panels & Frames

Appliance panels are available to match the cabinet doors as a finished look. We offer a 3/4" matching profile attached to a piece of 1/4" material. Check the manufacturer's manual for dimensions



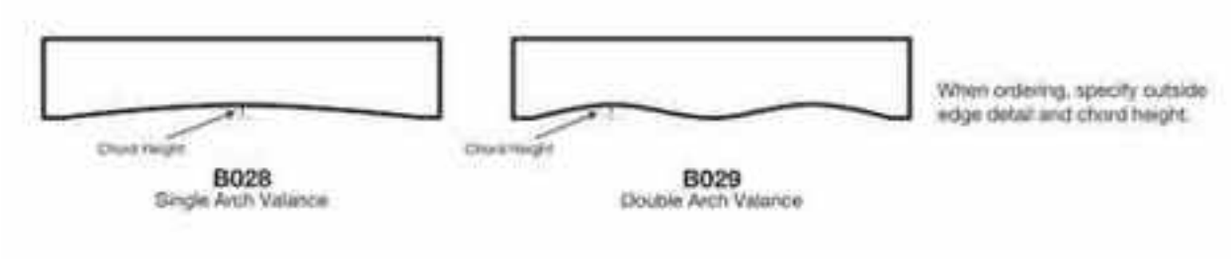
Appliance frames can be produced with matching foil. Specify rail sizes and opening dimensions. Inside cutouts will be left raw.



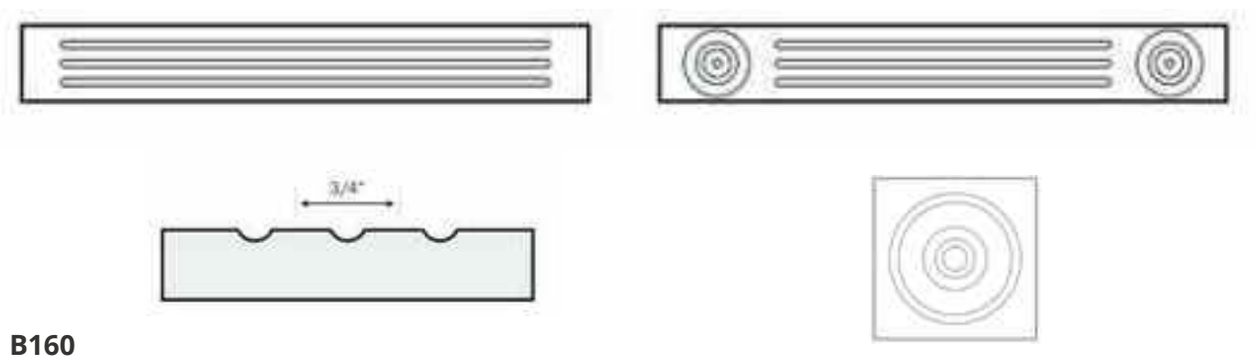
3 D L

SPECIALTY

Valances



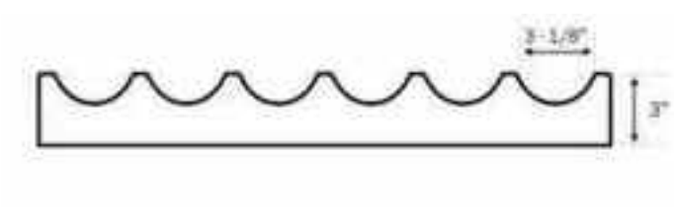
Fluted Fillers



B160
3" wide to 94" in length
4" wide to 94" in length
Also available in custom sizes upon request

Note: Rosettes can be ordered individually - 3" x 3"
Standard flutes start and stop 2" from each end and are 3/4" on center.

Wine Racks



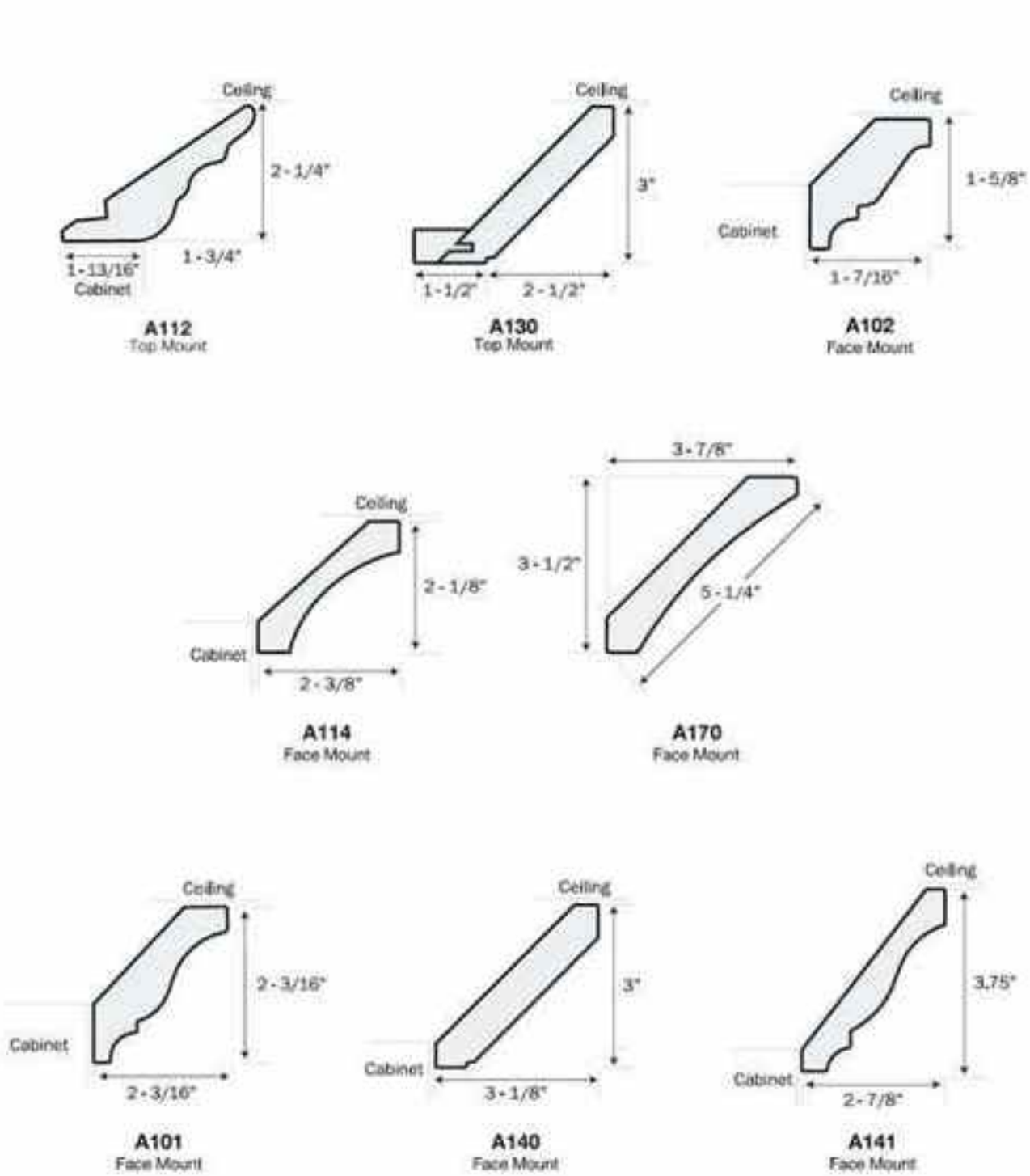
Standard:
18" long - space for 4 bottles
24" long - space for 6 bottles
30" long - space for 7 bottles

Please order by sets (set = 2pcs) or each.

Custom sizes are available, please specify length and bottle openings.

JB Cutting can tailor custom products to meet your exact specifications. We are continuously striving to bring new and innovative products to our customers. We welcome your requests for quotations on custom store fixtures, health care furniture or point of purchase displays.

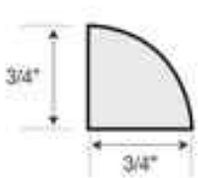
Crown Moulding



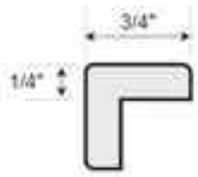
ATTENTION:

Drawings contained on these pages are not to scale. They are for reference only.
Contact us at 586.468.4765 for samples of actual products.

Trim Moulding



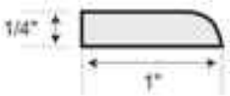
A104
Shoe Molding



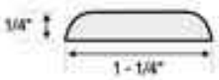
A105
Outside Corner



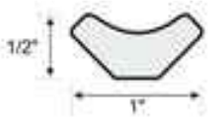
A103
Base/Scribe



A151
Base/Scribe



A111
Batten



A119
Inside Corner



A122
Base Molding



A123
Base Molding



A115
Base/Scribe



A294
Base Molding



A494
Base Molding

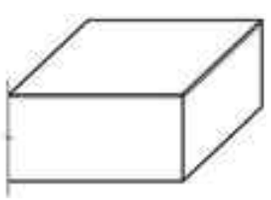


B100
Slab Molding

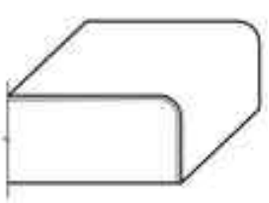
Slab trim pieces can be ordered using the B100 code. Pick one outside profile for all edges or choose multiple outside profiles on different edges.

Toe Kick Material

Toe kicks can be produced as cut to size in 1/4" and 3/4" material, edges are raw or as a fully finished piece covering the face and edges.
*see detail of drawing



Unfinished Edge



Finished Edge

Surfaces







Searching for surfaces? We've got you covered.

JBC surfaces are durable, seamless and affordable. With no need for edge banding, they're perfect for closets, office desktops, store fixtures and head boards or foot boards. Your creations can be ordered in various shapes and finish combinations.

- Available in 3/4" or 1" thickness with a white or black back.
- Available in all 3DL finishes
- Outside corners will have an 1/8" radius unless otherwise specified.
- Available with glass overlay

Profiles Available



Standard Shapes

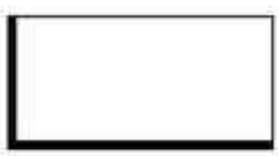
*Bold line denotes decorative profile edge - see above selections



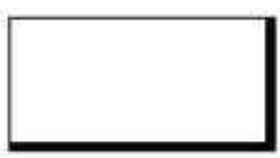
JBCREC-BOT



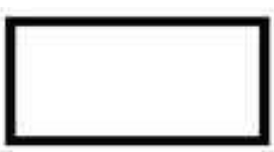
JBCREC-TB



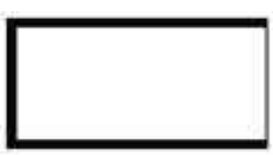
JBCREC-LB



JBCREC-BR



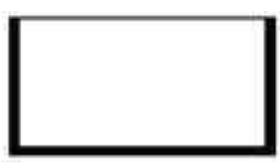
JBCREC-ALL4



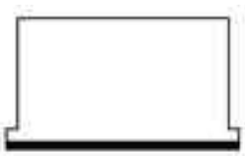
JBCREC-TLB



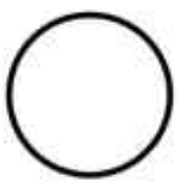
JBCREC-TRB



JBCREC-LBR



JBCNOTCH



JBCROUND



JBCURVE-LEFT



JBCURVE-RIGHT

3 D L

REFACING

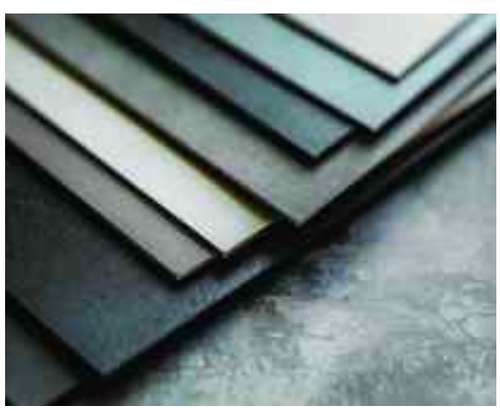
Drawer Boxes



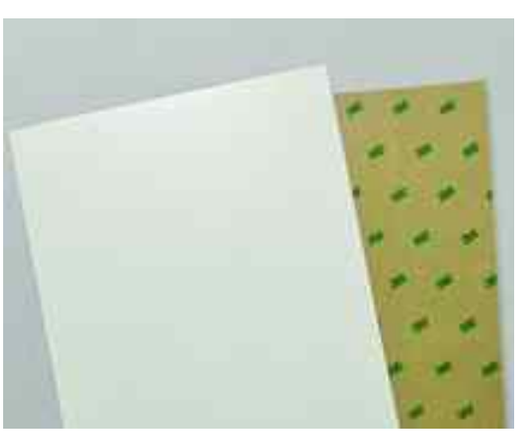
JBC drawer boxes are crafted from 1/2" UV birch with a durable clear coat. A 1mm edgeband along the top provides a smooth, finished appearance. Blum drilling is also available upon request.
To order the correct size, provide the finished outside dimensions: measure the width from left to right, the depth from front to back and the height from bottom to top.

JB Lam

A durable thermofoil surface permanently applied to a phenolic backer, creating a rigid, HPL-like material ideal for refacing and coordinating surfaces. JB Lam provides the look and feel of our exact matching finishes in an easy-to-work-with format and is available in full sheets or cut-to-size options.



PSA (Pressure Sensitive Adhesive)



A flexible thermofoil material with a pressure-sensitive adhesive backing for fast, convenient application. Simply peel away the protective liner and apply it to a clean, prepared surface —making it an efficient solution for refacing projects, finished ends, fillers, and other coordinating details. Available in full sheets or cut-to-size options.

Touch Up Kits

Keep finished projects looking their best with a convenient touch-up kit designed to minimize the appearance of minor scratches, nicks, and exposed edges. Each kit includes a coordinating marker and fill crayon for quick, easy on-site repairs.



Before



After



CRAFTSMAN



Material | DLV (Decorative Laminate Veneer)

Profiles | Shaker, Transitional, and Variations

Profile wrapped, grooved door moldings are assembled around a 1/4" thick matching center panel.

What are 5 Piece Fronts?

5PC fronts consist of saturated melamine paper which is profile wrapped around door moldings which are assembled through mortise and tenon construction around a 1/4" thick matching center panel. The grain direction on the stiles and rails makes for a realistic appearance.

Cleaning and Care

Clean with a mild detergent and soft microfiber cloth. Solvent based cleansers should not be used. Acetone or Lacquer thinner should never be used to clean 5PC .

Frames

Frame only doors are available in the 5PC product line. Mullion (cross pieces) are not available. Best practice is to allow JBC to install the insert at the factory. Customer sourced glass installation will void the warranty.

Back of door with glass installed and fully encapsulated



Back of door without glass installed, frame only



Warranty

JB Cutting offers a limited lifetime warranty on its five-piece products against defects in materials and manufacturing. Exclusions and limitations apply. Visit our Warranty Information page for complete terms and conditions.
www.jbcutting.com/warranty

How to order

Customers may order through the JBC order portal or via order form.

Customers may specify parts by name or by part code (see following pages).

Drawer Fronts

Drawer fronts will not have reduced rails as standard, see following pages for minimums.

Accessories

See 3DL sections, many of the 5pc finishes have matching 3DL's to aid in giving your projects a fully finished look.

Multiple Panels

Multiple panels are not available in the 5pc product line.

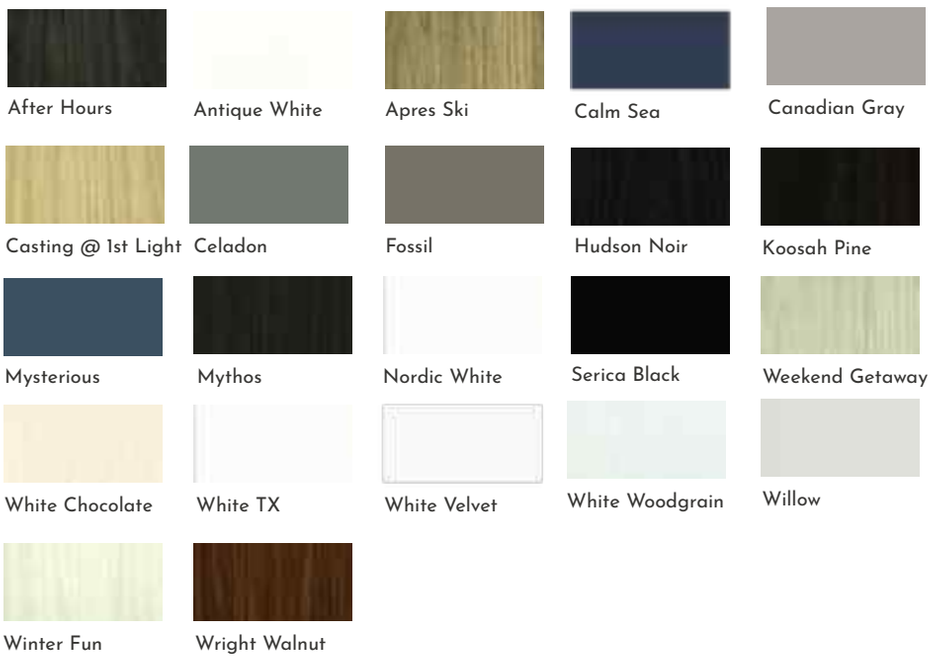
Grain Direction

Vertical grain is standard on door insert panels. Horizontal grain is standard on drawer insert panels. Grain can be manipulated, contact support when placing your order.

Milan



Finishes



Profile



Options

Frame	• See page 54-55 for JBC supplied & installed insert options (Glass/Leather/Mesh) • 2.5" stiles and rails standard • Adhesive only if customer is supplying and installing an insert
Sizing	• Minimum Size (Doors): 6-5/16" x 6-5/16" • Maximum Size (Doors): 36" x 94" • Minimum Size (Dwrs): 6-5/16" x 6-5/16" • Maximum Size (Dwrs): 94" x 36"

Umbria



Finishes



Profile



Options

Frame	• See page 54-55 for JBC supplied & installed insert options (Glass/Leather/Mesh) • 2.5" stiles and rails standard • Adhesive only if customer is supplying and installing an insert
Sizing	• Minimum Size (Doors): 6-5/16" x 6-5/16" • Maximum Size (Doors): 36" x 94" • Minimum Size (Dwrs): 6-5/16" x 6-5/16" • Maximum Size (Dwrs): 94" x 36"

Venice



Finishes



Chameleon



Fashionista



First Class



Free Spirit



Rhapsody



Sheer Beauty

Profile



Options

Frame	• See page 54-55 for JBC supplied & installed insert options (Glass/Leather/Mesh) • 2.5" stiles and rails standard • Adhesive only if customer is supplying and installing an insert
Sizing	• Minimum Size (Doors): 6-5/16" x 6-5/16" • Maximum Size (Doors): 36" x 94" • Minimum Size (Dwrs): 6-5/16" x 6-5/16" • Maximum Size (Dwrs): 94" x 36"

Tuscany



Finishes



Chameleon



Fashionista



First Class



Free Spirit



Rhapsody



Sheer Beauty

Profile



Options

Frame	• See page 54-55 for JBC supplied & installed insert options (Glass/Leather/Mesh) • 2.5" stiles and rails standard • Adhesive only if customer is supplying and installing an insert
Sizing	• Minimum Size (Doors): 6-5/16" x 6-5/16" • Maximum Size (Doors): 36" x 94" • Minimum Size (Dwrs): 6-5/16" x 6-5/16" • Maximum Size (Dwrs): 94" x 36"

Amalfi



Finishes



Free Spirit



Hudson Noir



Rhapsody

Profile



Options

Frame	• Not Available with inserts (glass/mesh/leather) • See Venice model for insert compatibility
Sizing	• Minimum Size (Doors): 6-5/16" x 6-5/16" • Maximum Size (Doors): 46" x 94" • Minimum Size (Dwrs): 6-5/16" x 6-5/16" • Maximum Size (Dwrs): 94" x 46"

Verona



Finishes

Black Velvet

Canadian Gray

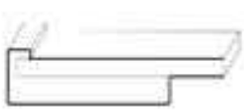
Celadon

Mysterious

White Velvet

Willow

Profile



Options

Frame	• Available with leather or mirror inserts • See Milan model for mesh or glass insert compatibility
Sizing	• Minimum Size (Doors): 6-5/16" x 6-5/16" • Maximum Size (Doors): 18" x 48" • Minimum Size (Dwrs): 6-5/16" x 6-5/16" • Maximum Size (Dwrs): 48" x 18" • Verona doors are best stored flat to prevent warp

INSERTS

3DL OR 5PC CRAFTSMAN

Glass



Leather

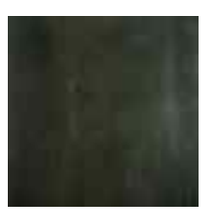


JBC makes door inserts easy and beautiful! Glass, leather or mesh is available to be inserted into our 3DL or 5PC Craftsman product lines. Having JBC do the insertion avoids pickup and delivery fees to from your local glass or insert company. All glass is tempered for safety. Give your team one less item to prep for installation.

These are inserts that work!

Bright White Buffalo


Paloma Grey Buffalo


Grey Umber Buffalo


Coal Buffalo


Grey Stone Shagreen


Cocoa Shagreen


Pebble Shagreen


Black Shagreen

INSERTS

3DL OR 5PC CRAFTSMAN

Mesh



Metro





Flat Black

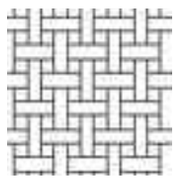


Satin Brass (pictured)



Satin Nickel

Tweed





Flat Black



Satin Brass



Antique Brass

Creel





Flat Black



Satin Brass



Satin Nickel

Chevron





Flat Black



Satin Brass



Satin Nickel



ARTISAN



Material | TFL (Thermally Fused Laminate)

Profiles | Edgebanded Slab

JBC's exact-match TFL slab doors and drawer fronts feature coordinating edgebanding on all four sides for a clean, durable, and consistent finish.

Capri



*Standard drawer grain is horizontal, vertical as pictured must be noted at time of order

Finishes


After Hours


Apres Ski


Canadian Grey


Casting @ 1st Lt


Chameleon


Fashionista


First Class


Free Spirit

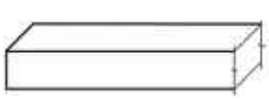

Rhapsody


Sheer Beauty


Weekend Getaway

Winter Fun

Profile



Options

Frame	Frame is not available
Sizing	• Minimum Size (Doors): 7" x 7" • Maximum Size (Doors): 48" x 96" • Minimum Size (Dwrs): 5-7/8" x 5-7/8" • Maximum Size (Dwrs): 96" x 48"



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